

ISO 10993-18 in the MDR :



Understanding the restrictions and risk assessment for substances which are Carcinogenic, Mutagenic, toxic to Reproduction (CMR) or have Endocrine-Disrupting (ED) properties (**section 10.4, Annex I MDR**)

Annelies Vertommen, PhD



4 MARCH 2020

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Introduction

2020: The Year Of Change for the Medical Device Industry

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Outline

- **MDR:** section 10.4, Annex I, Chapter II
- **ISO 10993-18:**
 - a screening vs a targeted analytical approach
 - three levels of quantification
- **ISO 10993-18 in the MDR**
- **Conclusion:** proposed workflow



MDR Annex I (GSPR)

Design and manufacture of devices to reduce **risks** posed by substances or particles that may be released from the device





MDR Annex I, Chapter II, Section 10.4.

Risk justification and labelling for substances

- **10.4.1:** when? Design and manufacture of devices
- **10.4.2:** how *justification*?
 - Section 10.4.3: guideline on phthalates
 - Section 10.4.4: guideline on other CMR & ED substances
- **10.4.5:** how *labelling*?



10.4.1 When?

1. What type of test items?

Device, part or material

- Invasive & direct contact with human body
- (Re)administering medicines or other substances to/from body
- Transport or storing medicines or other substances



10.4.1 When?

2. Cannot contain CMR 1A, CMR 1B or ED substance > 0.1 % weight/weight unless justification & labelling

- *CMR: Carcinogenic, mutagenic, or reprotoxic*
 - *CMR 1A: Known human CMR*
 - *CMR 1B: Presumed human CMR*
 - *CMR 1A/1B: As per Annex VI CLP Regulation*
- *ED substance: Endocrine disruptor (human health)*
 - *Article 59, EC 1907/2006 (REACH)*
 - *Article 5(3) EC 528/2003 (biocidal)*

Why 0.1% w/w?





- Analysis of (patient & user) exposure

ICS > 11 > 11.100 > 11.100.20

ISO 10993-18:2020

**BIOLOGICAL EVALUATION OF MEDICAL DEVICES — PART
18: CHEMICAL CHARACTERIZATION OF MEDICAL DEVICE
MATERIALS WITHIN A RISK MANAGEMENT PROCESS**



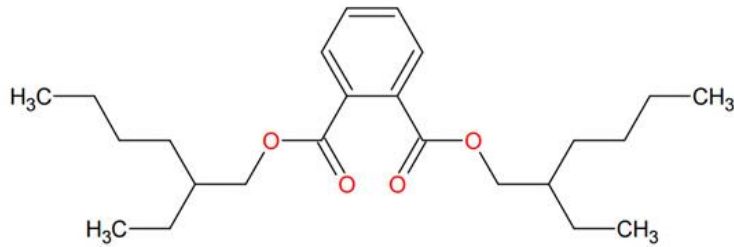
- Analysis of (patient & user) exposure



MDR: 10.4.2. Justification

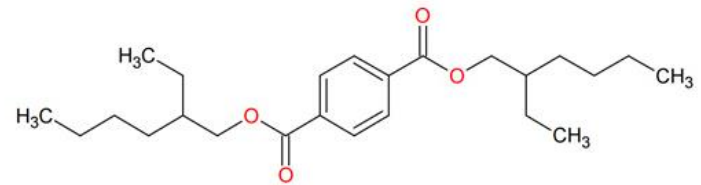
- Analysis of (patient & user) exposure
= **risk assessment : ISO 10993-18**

- Analysis of alternative substances, materials, designs



DEHP

Isophthalate
Endocrine-disruptor



DEHT

Terephthalate
No endocrine-disruptor

- Benefit-risk assessment

Functionality	Performance	Benefit-risk



- 10.4.3: Guideline on phthalates (Scheer, 2019)

Scientific Committee on Health, Environmental and Emerging Risks

SCHEER

GUIDELINES

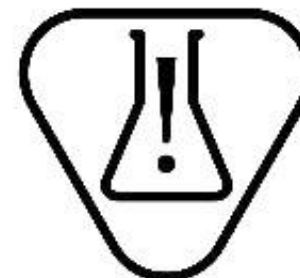
on the benefit-risk assessment of the presence of
phthalates in certain medical devices
covering phthalates which are carcinogenic, mutagenic, toxic to
reproduction (CMR) or have endocrine-disrupting (ED)
properties

- 10.4.4: Guideline on other CMR and endocrine-disrupting substances



Where?

- on the device itself and/or
- on the packaging for each unit or,
- on the sales packaging





The missing link?





> 0.1 % weight/weight: HOW?

ISO 10993-18?





Test my device for all substances??

0.1 % w/w = a lot !



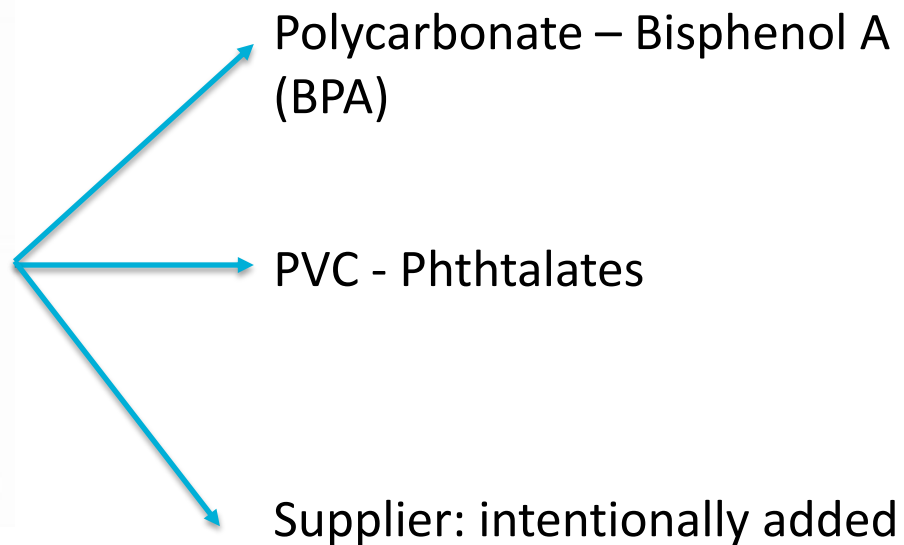


Test my device for all substances??

**CONTACT
SUPPLIERS**



Test for all substances??

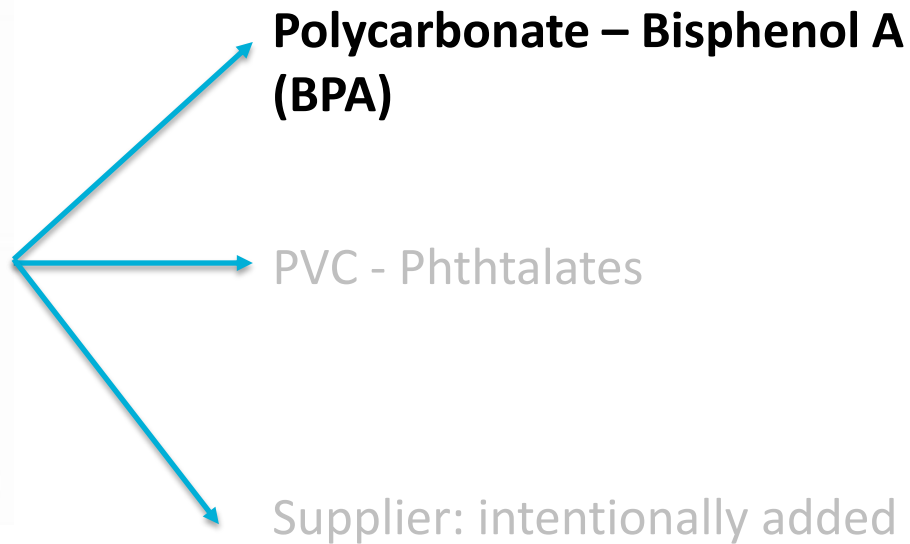


➔ Only those substances that can be present > 0.1% w/w



MDR: missing link

Test for all substances??



➡ Only those substances that can be present > 0.1% w/w

ISO 10993-18

ISO 10993-18:

- Answer for > 0.1 % w/w?



- Tool for risk assessment/justification



ISO 10993-18

ISO 10993-18:

- Answer for > 0.1 % w/w?



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➔ a screening versus a targeted approach



Screening

- No predefined target: **screen for all**
- General techniques:
 - HS-GC/MS: volatile organic compounds (VOC)
 - GC/MS: semi-volatile organic compounds (SVOC)
 - LC/MS: non-volatile organic compounds (NVOC)
- **No LOD, LOQ** for each compound



Targeted

- A limited number of **known targets**
- Selective technique:
 - ICP/OES: **elements**
 - IC: **anions**
 - Validated method: **specific organic compound**,
e.g. Bisphenol A: GC/MS method
- **LOD, LOQ** for each compound



ISO 10993-18: three levels of quantification

- A screening versus a targeted analytical approach :
three levels of quantification in ISO 10993-18



ISO 10993-18: three levels of quantification

- A screening versus a targeted analytical approach :
three levels of quantification in ISO 10993-18:

- | | | |
|-----------------------------|---|--------------------|
| 1. Estimated quantification | } | Screening approach |
| 2. Semi-quantification | | |
| 3. Full quantification | | Targeted approach |



ISO 10993-18: three levels of quantification

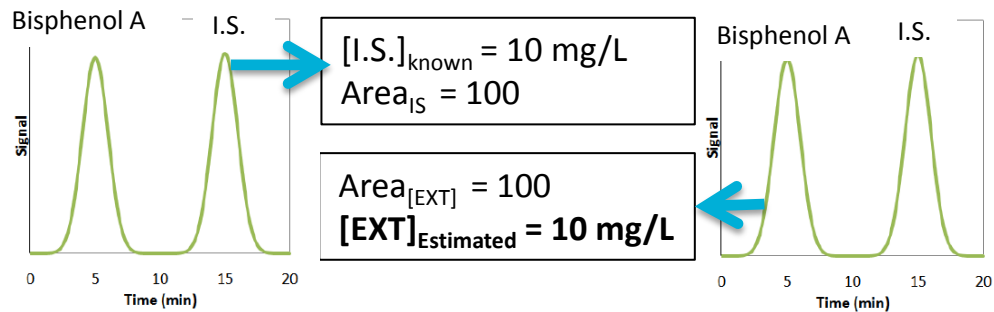
3.30.1

estimated quantitative analysis

analytical approach which estimates an analyte's concentration by using the response from a surrogate substance chosen without specifically addressing or considering the relative responses of the analyte and the surrogate

ESTIMATED QUANTITATIVE ANALYSIS

Assuming
 $RF_{IS} = RF_{[EXT]}$



ISO 10993-18: three levels of quantification

Bisphenol A



=

Internal Standard (IS)





ISO 10993-18: three levels of quantification

3.30.2

semi-quantitative analysis

analytical approach which provides an analyte's concentration by using the response from a surrogate substance (or substances), specifically accounting for the relative responses of the analyte and the surrogate

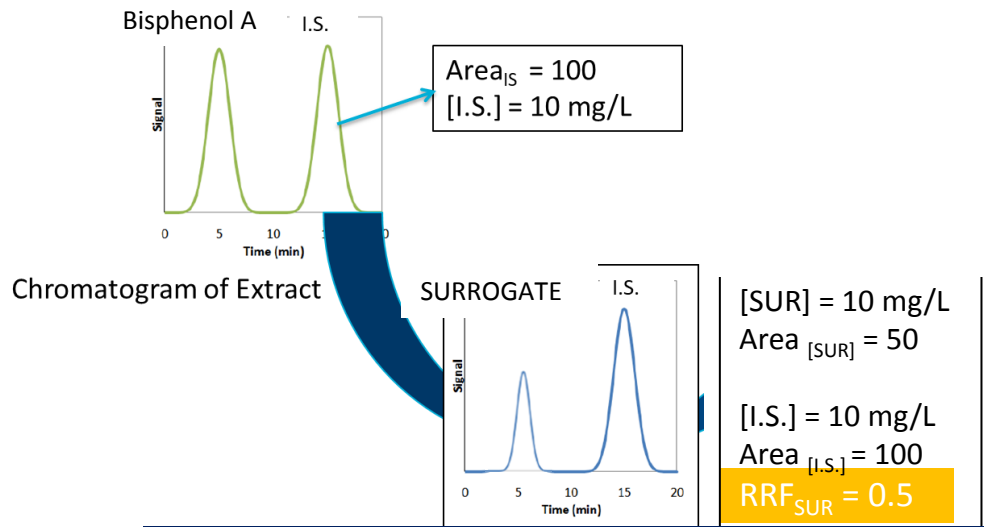
- a. Semi-quantitative analysis via surrogate compound

- b. Semi-quantitative analysis via individual RRF correction



a. SEMI-QUANTITATIVE ANALYSIS VIA SURROGATE RRF CORRECTION

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Surrogate compound: compound similar to target compound
BUT: many variation, e.g. Bisphenol A_{-d₁₆}, Naphthalene_{-d₄}

ISO 10993-18: three levels of quantification

Surrogate compound



>>>

IS



ISO 10993-18: three levels of quantification

Bisphenol A



=

Surrogate compound

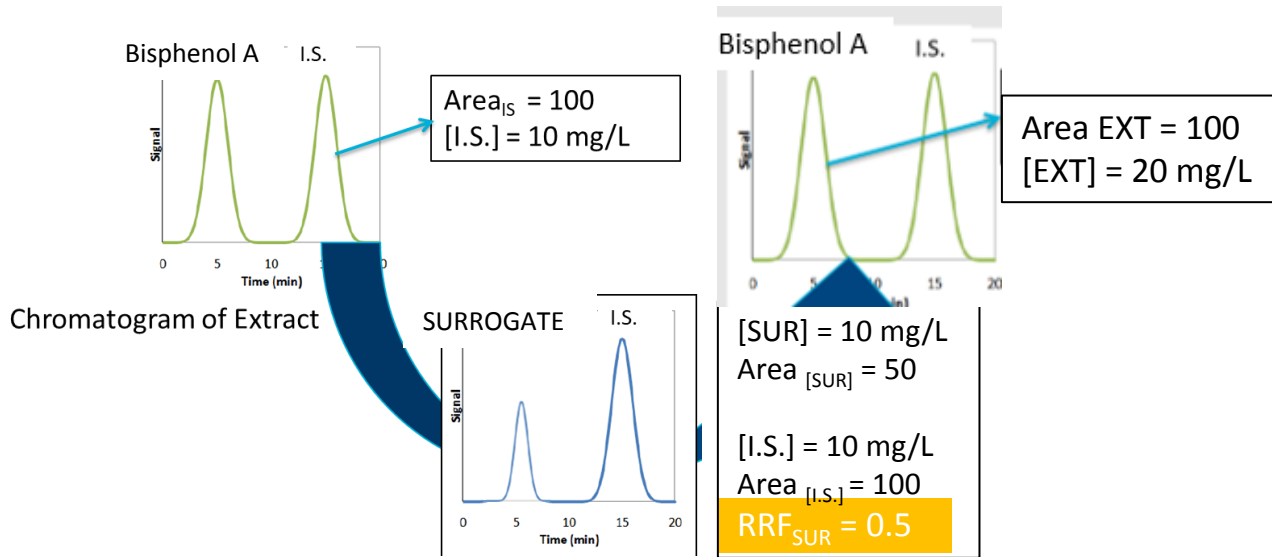


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IS



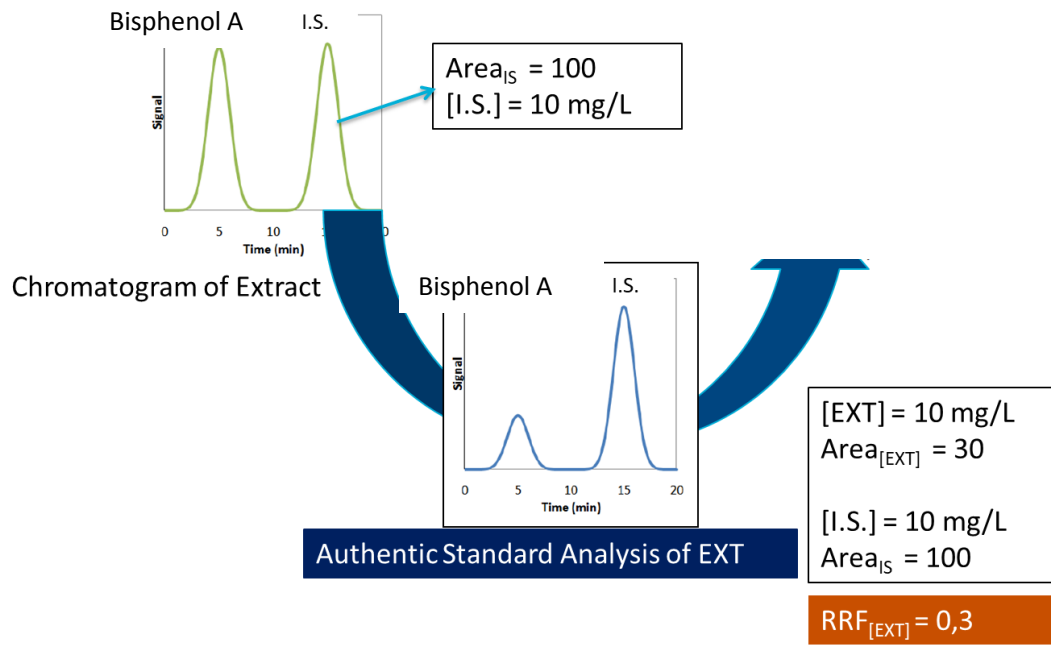
a. SEMI-QUANTITATIVE ANALYSIS VIA SURROGATE RRF CORRECTION





b. SEMI-QUANTITATIVE ANALYSIS VIA INDIVIDUAL RRF CORRECTION

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ISO 10993-18: three levels of quantification

Bisphenol A

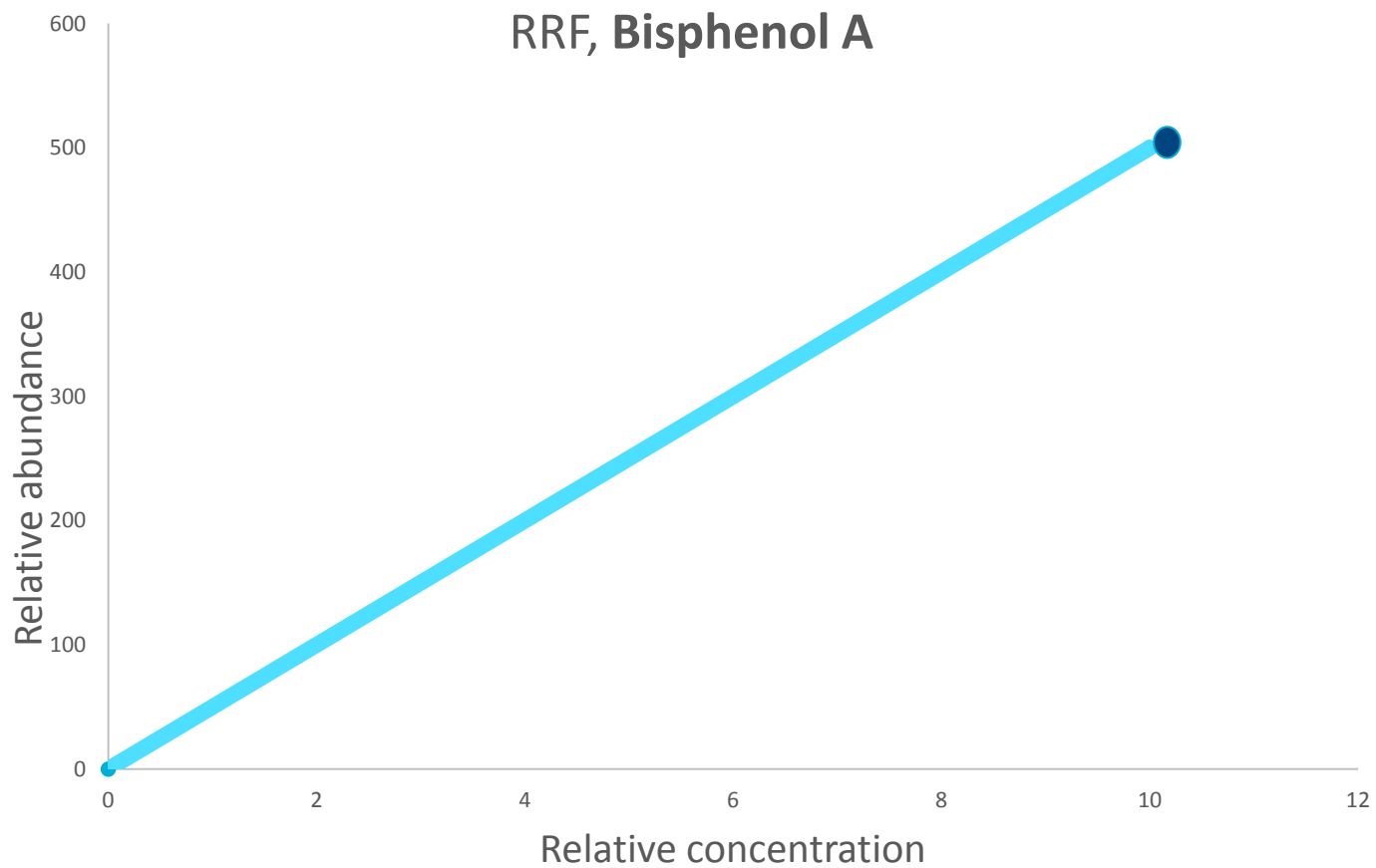


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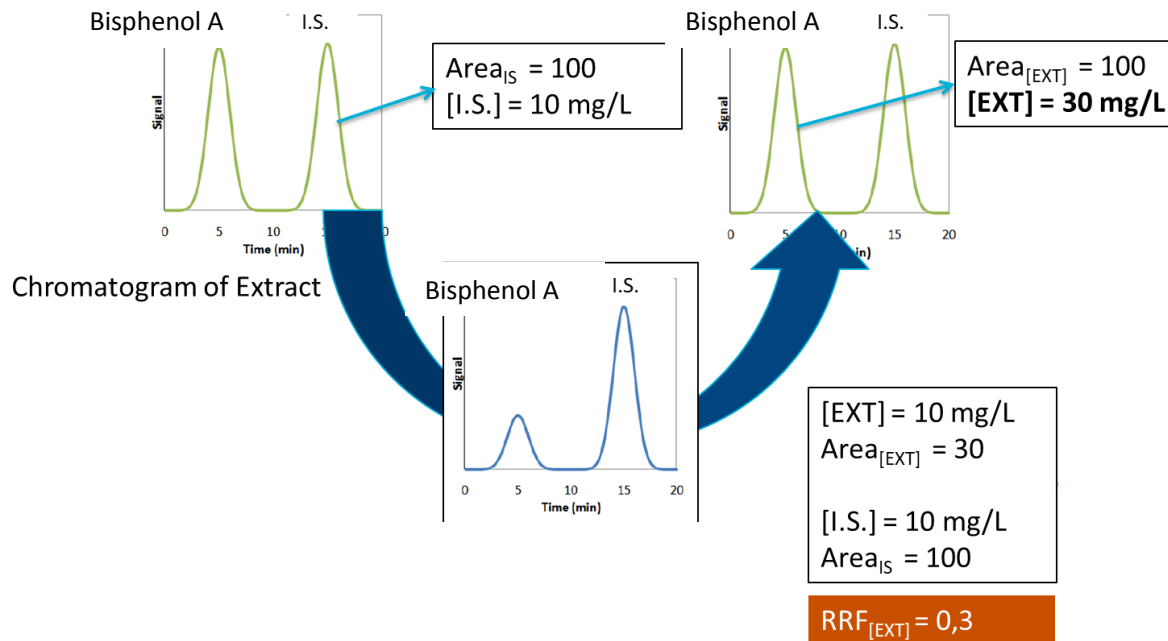
IS



ISO 10993-18: three levels of quantification



b. SEMI-QUANTITATIVE ANALYSIS VIA INDIVIDUAL RRF CORRECTION





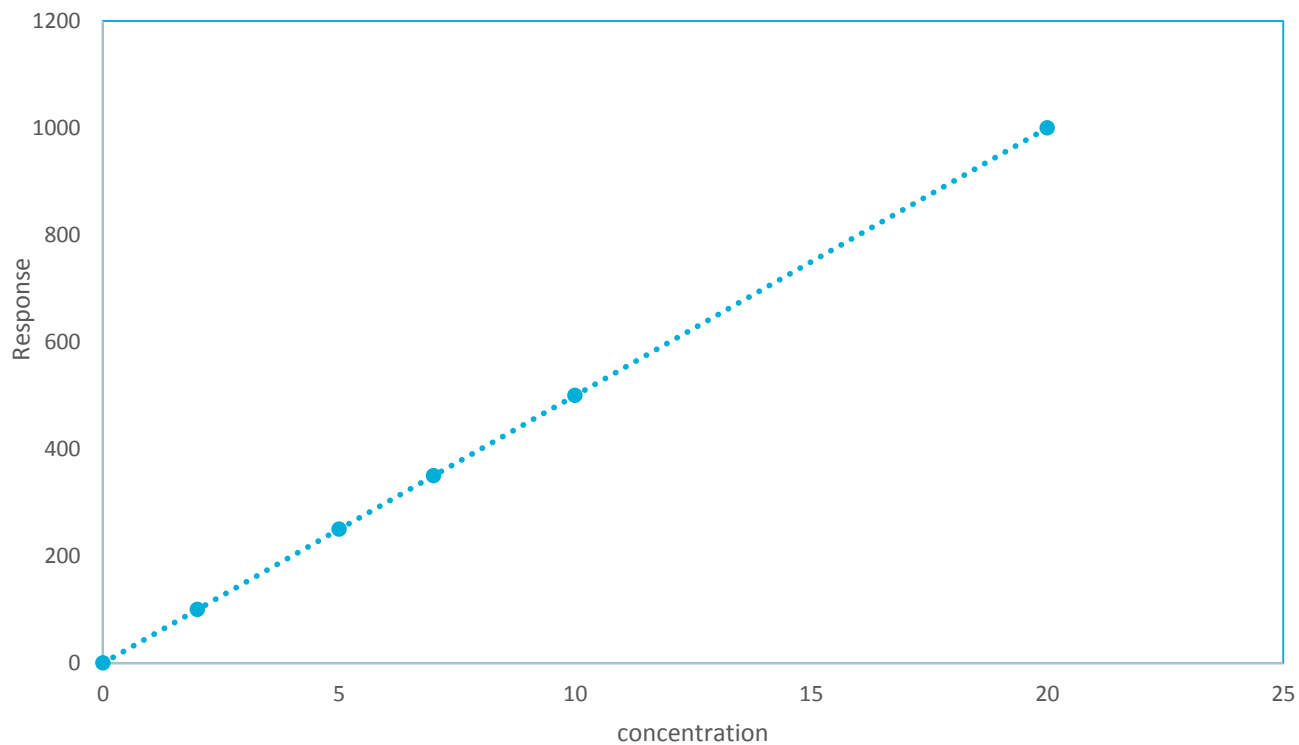
ISO 10993-18: three levels of quantification

3.30.3
quantitative analysis
analytical approach which establishes the most accurate estimate of an analyte's concentration by using a response function (calibration curve) generated specifically for the analyte via the use of a reference standard



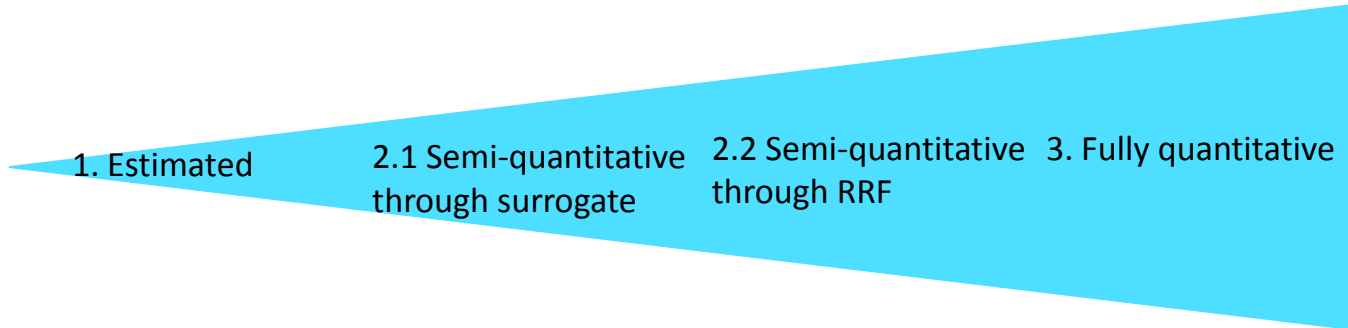
ISO 10993-18: three levels of quantification

Multiple point calibration curve, Bisphenol A



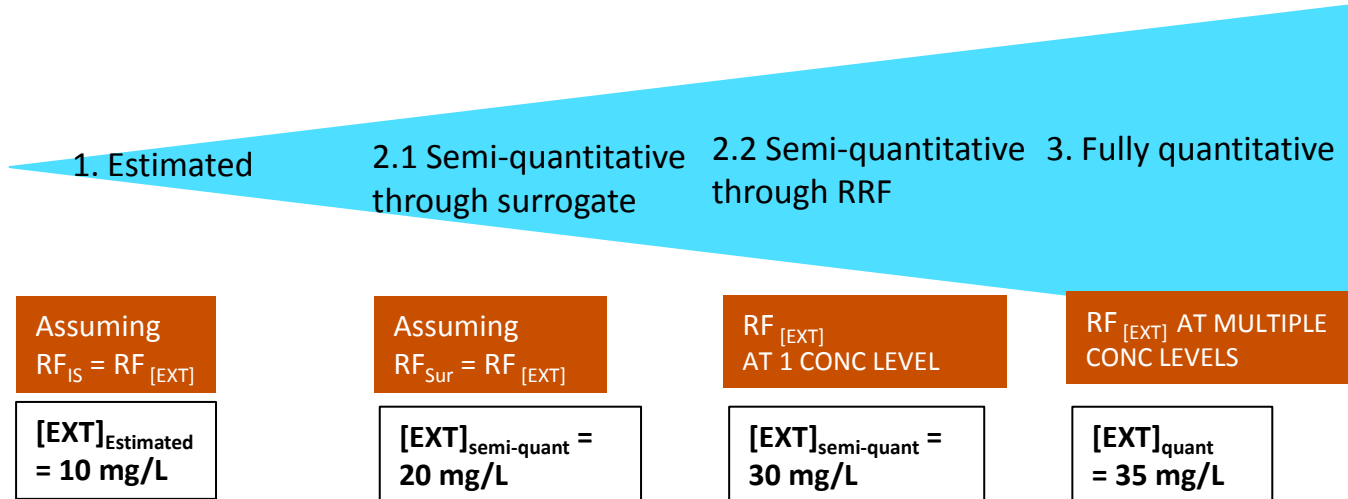


ISO 10993-18: three levels of quantification



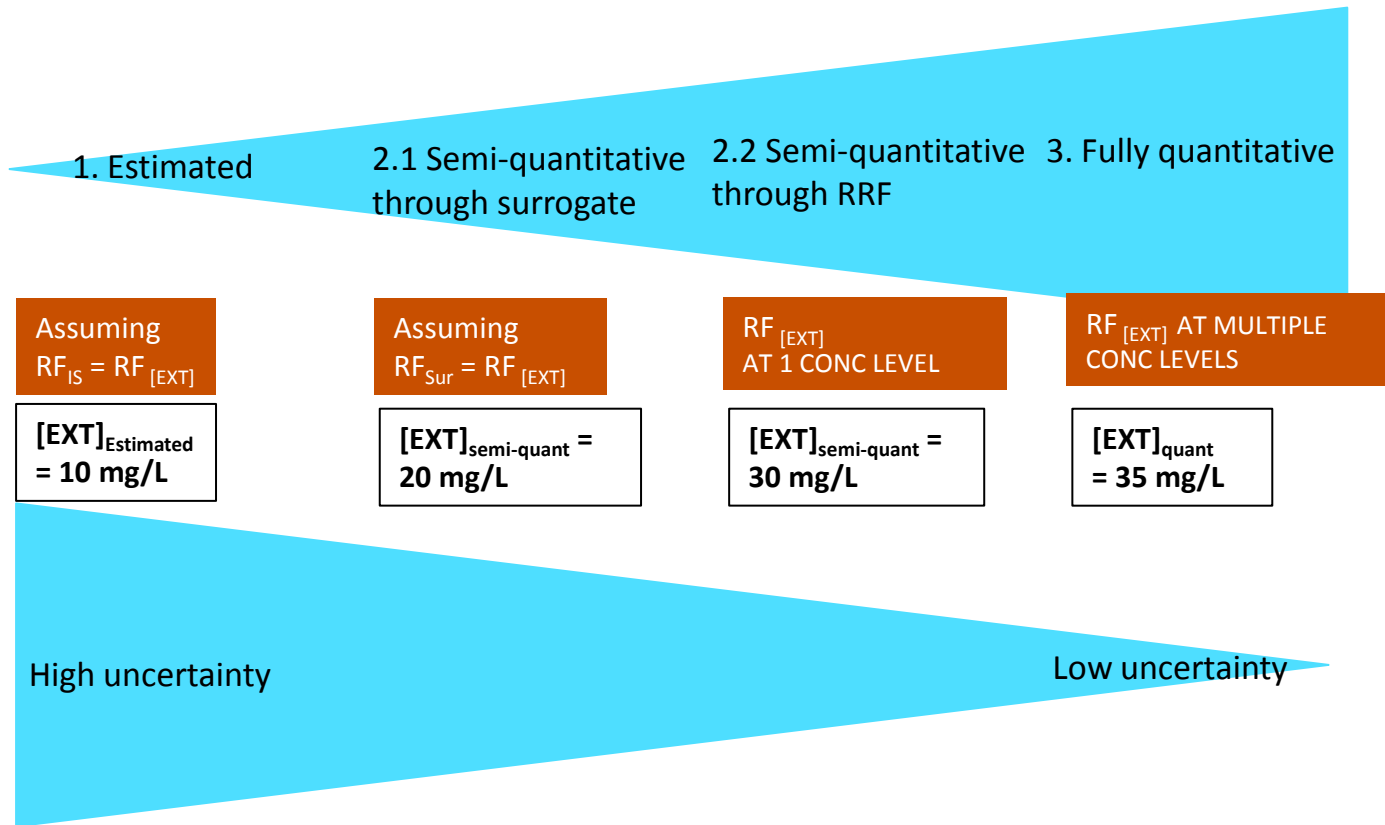


ISO 10993-18: three levels of quantification



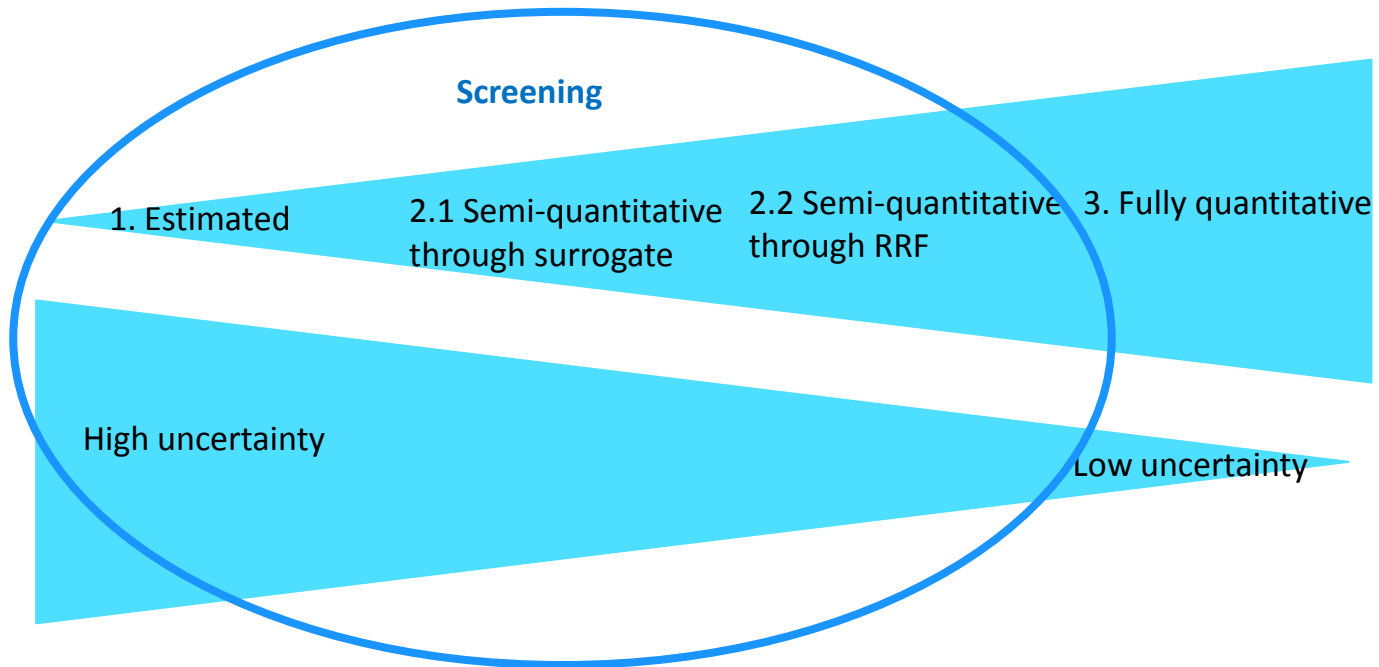


ISO 10993-18: three levels of quantification

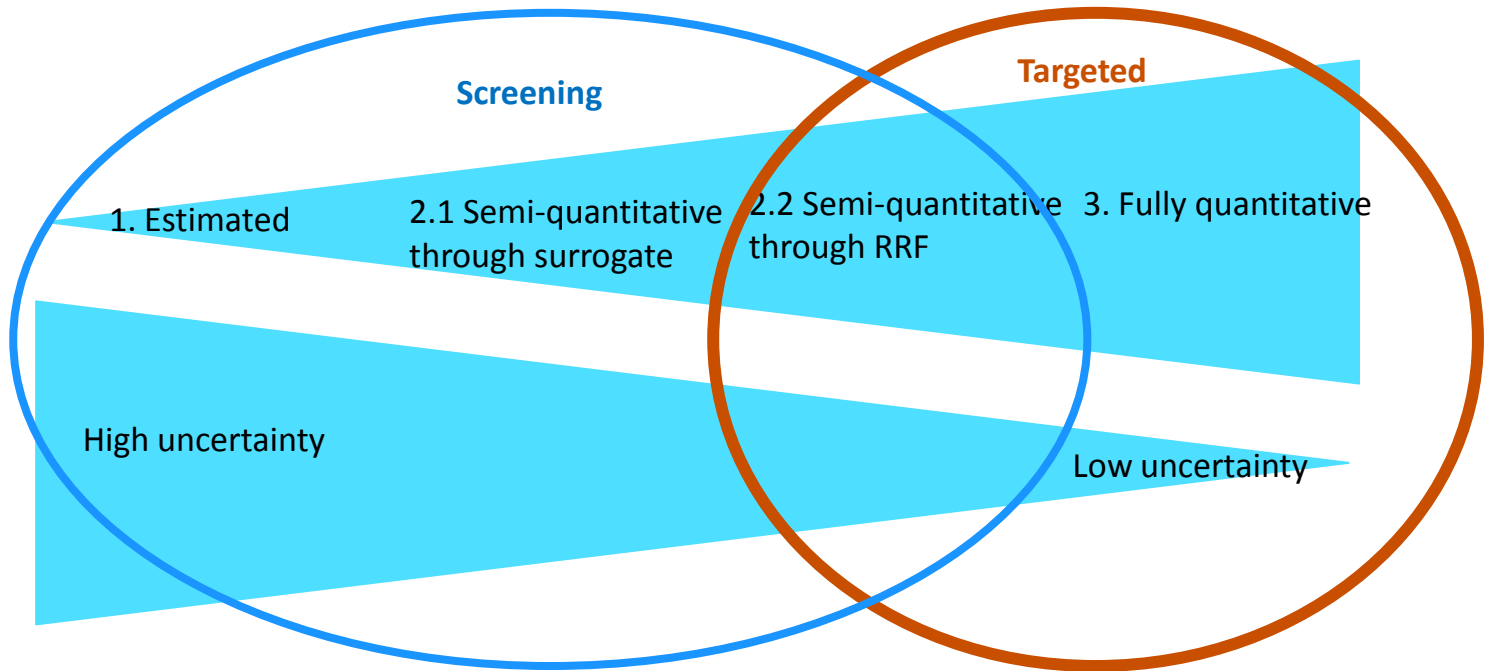




ISO 10993-18: three levels of quantification



ISO 10993-18: three levels of quantification



ISO 10993-18:

- Answer for 0.1 % w/w?

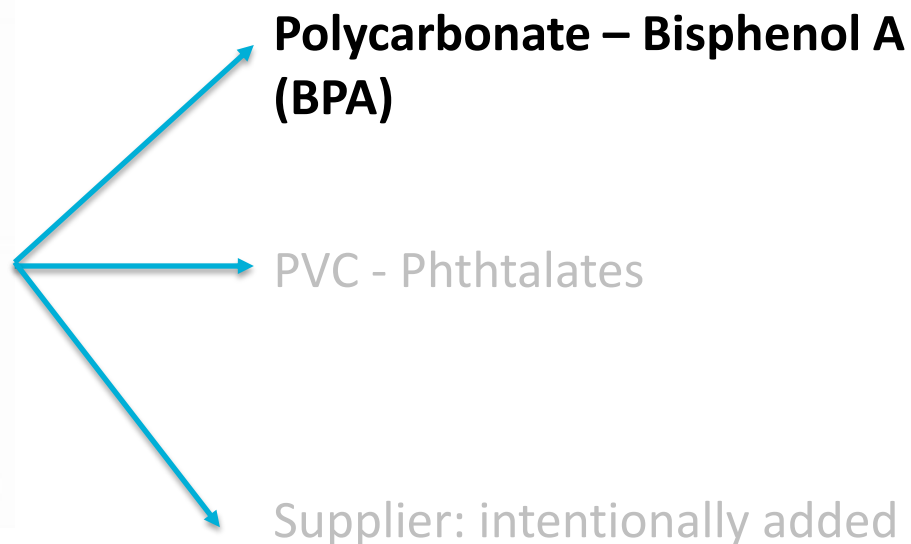


- Tool for risk assessment

**➔ a screening versus a targeted approach:
three levels of quantification**



Test for all substances??

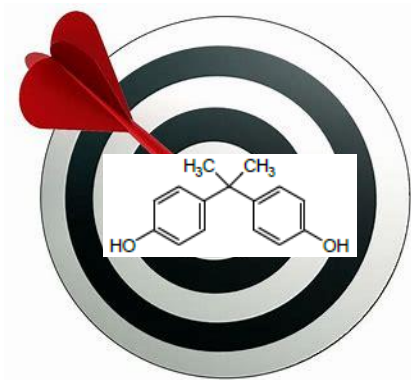


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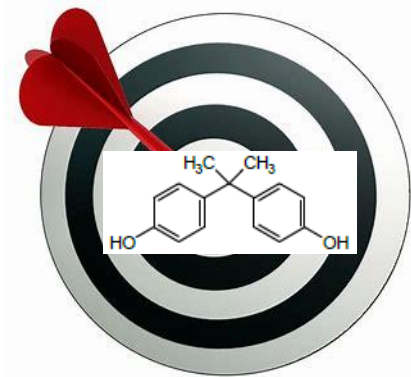
> 0.1 % weight/weight: HOW?

ISO 10993-18?



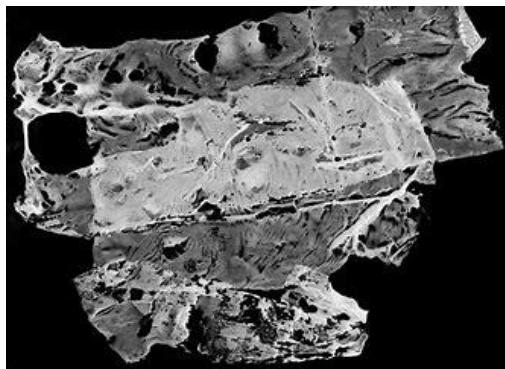


- Target the substance that is expected : BPA



- Target the substance that is expected : BPA
- Knowledge on total amount BPA needed

- Extract the **total amount BPA**: “digest the material”:
Use solvent that best solubilizes the target substance



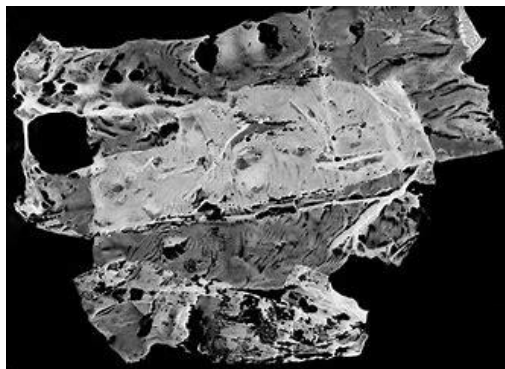
3.12 digestion

process of completely solubilizing a medical device, one or more of its components or one or more of its materials of construction by breaking it down into its fundamental structural units, including its elemental constituents or monomeric units

3.24 material composition

listing of the constituents that are contained in a material (qualitative) and the amount of each substance in the material (quantitative)

Note 1 to entry: A material's composition establishes the hypothetical situation in which the total amount of all substances present in a medical device are released during clinical use. These amounts can be derived directly from known composition; experimentally, they can be derived from digestion, dissolution, and, in many cases, exhaustive extraction studies.



- Extract the **total amount BPA**: “digest the material”:
Use solvent that best solubilizes the target substance

3.12 digestion

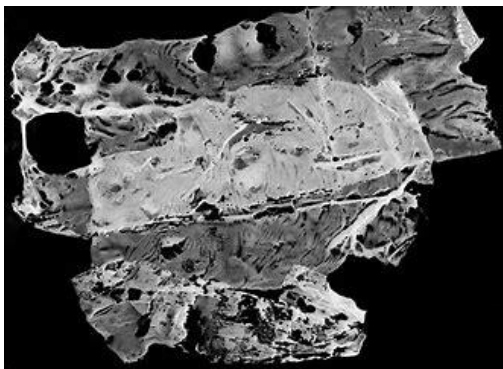
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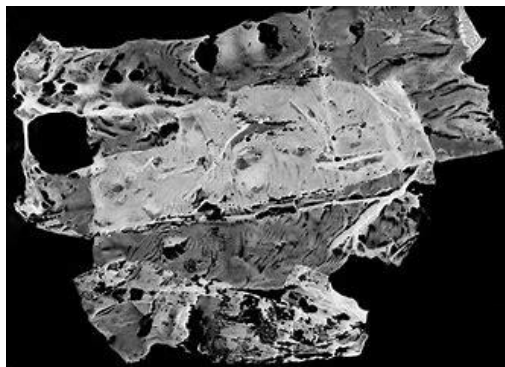
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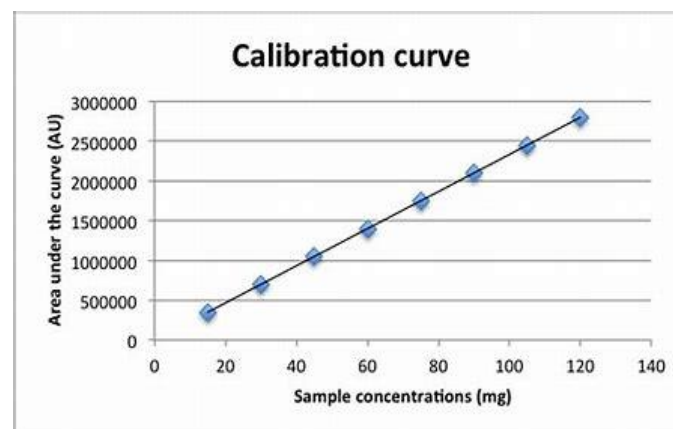
USP 661.1



- Extract the **total amount BPA**: “digest the material”:
Use solvent that best solubilizes the target substance
- Use 1 analytical technique (GC/MS)



- Extract the **total amount BPA**: “digest the material”:
Use solvent that best solubilizes the target substance
- Use 1 analytical technique (GC/MS)
- Include calibration curve: quantitative result

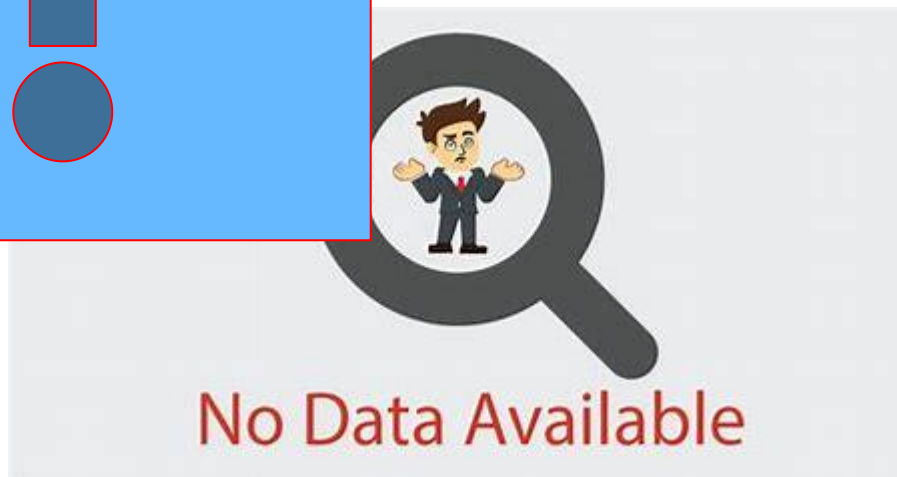
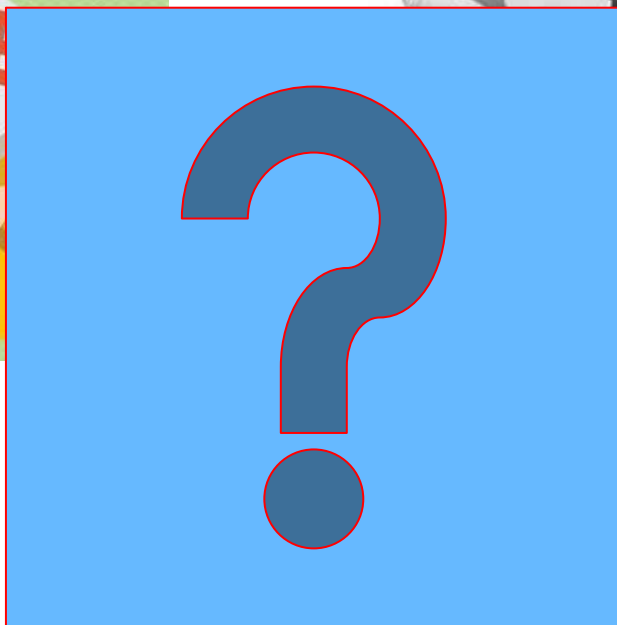


ISO 10993-18:

➔ Answer for 0.1 % w/w

(= Material characterization)







Screen for all possible target substances



Keep device/material/part intact during extraction:

- Extraction conditions: ISO 10993-18



- CMR/ED substance: different sizes, different nature

➡ Different extraction solvents, different analytical techniques

- CMR/ED not known: no calibration curve of target substance

➡ Screening: estimated/semi-quantitative concentration

ISO 10993-18 in the MDR



no.	ID Level	ORGANIC COMPOUND	CAS-No. / ToxID / Spectrum	tr (min)	Result (µg/g)
1	IC	<u>Cyclohexylamine</u>	108-91-8	6.69	56
2	IC	2-Ethyl-1-hexanol	104-76-7	10.37	350
3	IC	<u>Thioisocyanatocyclohexane</u>	1122-82-3	14.44	40
4	TIC	Amide	-	19.22	88
5	IC	Palmitic acid	57-10-3	25.13	120
6	IC	1,3-Dicyclohexylurea	2387-23-7	26.40	190
7	MPC	<u>2-Ethylhexyl methyl isophthalate</u>	<u>ToxID 664</u>	27.11	74
8	IC	Stearic acid	57-11-4	27.47	110
9	TIC	2-ethylhexyl propyl (iso, or tere-) phthalate	-	28.33	1400
10	IC	<u>N,N-Dimethylhexadecanamide</u>	3886-91-7	28.49	79
11	IC	<u>Acetyl tributylcitrate</u>	77-90-7	28.60	350
12	U	Masses: 141, 200, 56, 60, 154, 98, 281	Figure 8	28.93	37
13	IC	<u>Bis(2-ethylhexyl) adipate</u>	103-23-1	29.99	130
14	IC	Antioxidant 2246	119-47-1	30.30	180
15	IC	<u>N,N-Dimethyloctadecanamide</u>	3886-90-6	30.62	87
16	U/TIC	Sum of Masses: 141, 228, 56, 154 & Compound related to Antioxidant 2246	Figure 8 / -	31.08	200
17	MPC	<u>3,5-Bis[4-(1,1-dimethylethyl)phenyl]-2,3-dihydro-1H-indene-1-one</u>	357941-12-9	31.37	525
18	IC	DEHP	117-81-7	31.49	95
19	IC	<u>Ziram</u>	137-30-4	32.59	220
20	IC	<u>Bis(2-ethylhexyl) isophthalate</u>	137-89-3	32.87	220
21	U	Masses: 141, 154, 256, 56	Figure 8	33.08	170
22	IC	Bis(2-ethylhexyl) terephthalate	6422-86-2	33.52	60000*
23	U	Masses: 141, 154, 284, 56	Figure 8	34.94	270
24	U	Masses: 173, 381, 366, 239, 155, 185	Figure 8	37.04	46

IC: Identified Compound; MPC: Most Probable Compound; TIC: Tentatively Identified Compound;
 U: Unidentified;
 &: co-eluting compounds;
 *: 100x diluted to fall into MS detector range;
 Reporting limit: 35 µg/g.



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CMR/ED substance detected?

Lists in MDR (> 2000 compounds)

Reduced lists
(MedTech Europe, proprietary, < 200)

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CMR/ED substance detected?

DEHP: CMR 1B (toxic for reproduction), ED properties

Ziram: potential ED (under evaluation)

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14	IC	Antioxidant 2246	119-47-1	30.30	180
15	IC	N,N-Dimethyloctadecanamide	3886-90-6	30.62	87
16	U/TIC	Sum of Masses: 141, 228, 56, 154 & Compound related to Antioxidant 2246	Figure 8 / -	31.08	200
17	MPC	3,5-Bis[4-(1,1-dimethylethyl)phenyl]-2,3-dihydro-1H-indene-1-one	357941-12-9	31.37	52
18	IC	DEHP	117-81-7	31.49	525
19	IC	Ziram	137-30-4	32.59	95
20	IC	Bis(2-ethylhexyl) isophthalate	137-89-3	32.87	220
21	U	Masses: 141, 154, 256, 56	Figure 8	33.08	170
22	IC	Bis(2-ethylhexyl) terephthalate	6422-86-2	33.52	60000*
23	U	Masses: 141, 154, 284, 56	Figure 8	34.94	270
24	U	Masses: 173, 381, 366, 239, 155, 185	Figure 8	37.04	46

IC: Identified Compound; MPC: Most Probable Compound; TIC: Tentatively Identified Compound;
 U: Unidentified;
 &: co-eluting compounds;
 *: 100x diluted to fall into MS detector range;
 Reporting limit: 35 µg/g.

No calibration curve!

ESTIMATED (semi-quantitative) concentration

→ close to 0.1 w/w %? (1000 µg/g)



- No calibration curve!
- ESTIMATED (semi-quantitative) concentration
- close to 0.1 w/w %? (1000 $\mu\text{g/g}$)



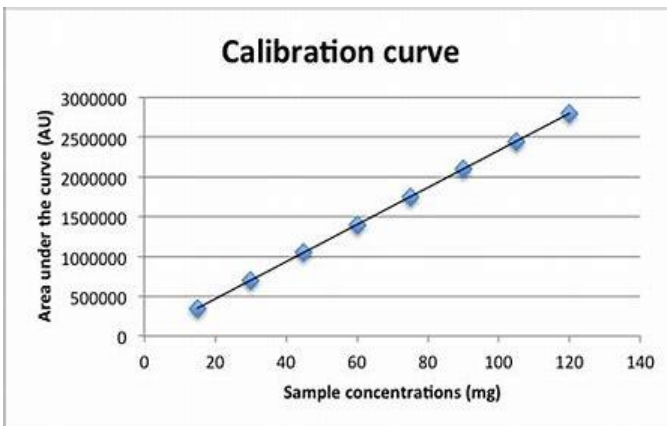
Include second step

ISO 10993-18 in the MDR

- No calibration curve!
- ESTIMATED (semi-quantitative) concentration
- close to 0.1 w/w %? (1000 $\mu\text{g/g}$)


Include second step

- Run same extract with calibration curve for detected CMR/ED (DEHP, Ziram)




Quantitative result!!!



- calibration curve
- QUANTITATIVE concentration
- close to 0.1 w/w %? (1000 $\mu\text{g/g}$)  No



- calibration curve
- QUANTITATIVE concentration
- close to 0.1 w/w %? (1000 µg/g)  No

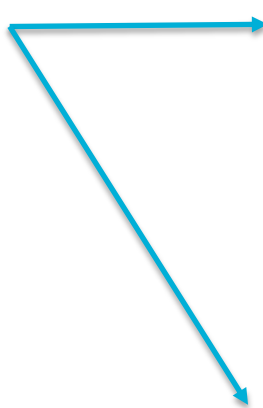
ICS > 11 > 11.100 > 11.100.20

ISO 10993-17:2002

**BIOLOGICAL EVALUATION OF MEDICAL DEVICES — PART
17: ESTABLISHMENT OF ALLOWABLE LIMITS FOR
UNDESIRABLE SUBSTANCES**

Under revision

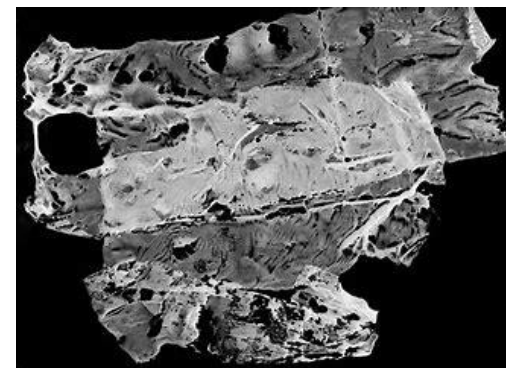
- calibration curve
- QUANTITATIVE concentration
- close to 0.1 w/w %? (1000 $\mu\text{g/g}$)



No

ISO 10993-17

Yes



- Extract the total amount: “digest the material”: Use solvent that best solubilizes the target substance
- Use 1 analytical technique
- Include calibration curve: quantitative result

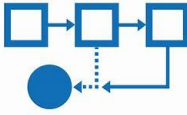


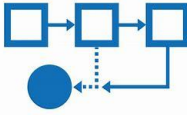
Using chemical characterization for CMR/ED substances in lack of information?



- Information on all substances that can be released from the device:
Estimate overall risk to the patient (not only CMR/ED)
Evaluation results: ISO 10993-17
- Justification in case conc CMR/ED substances > 0.1 % (w/w)

Conclusion: proposed workflow



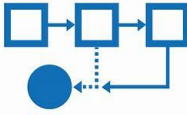


Conclusion: proposed workflow

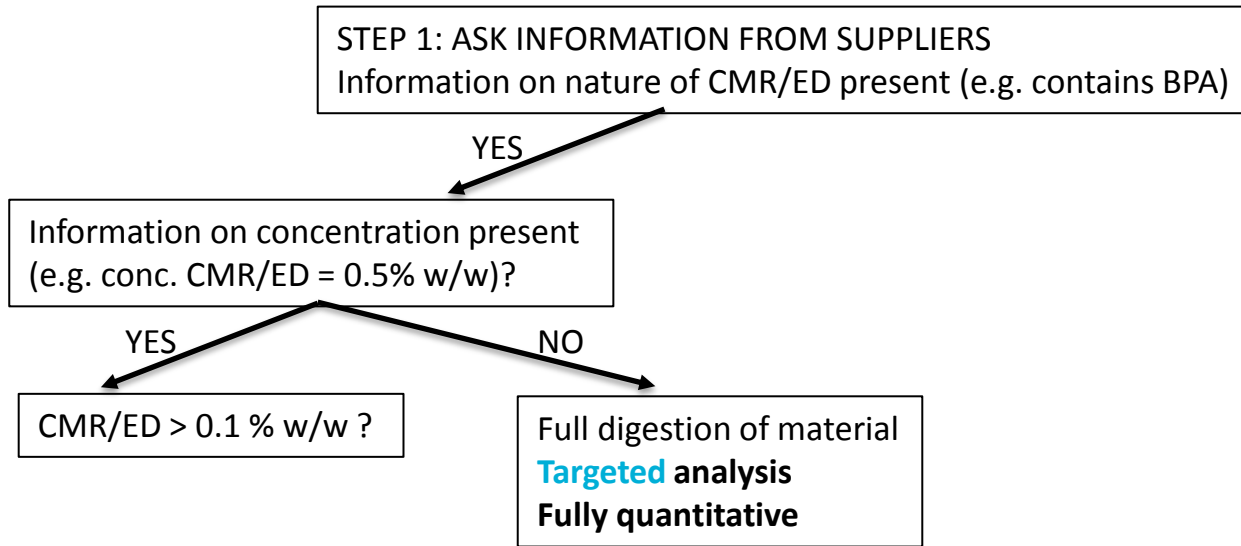
STEP 1: ASK INFORMATION FROM SUPPLIERS
Information on nature of CMR/ED present (e.g. contains BPA)

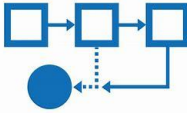
YES

Information on concentration present
(e.g. conc. CMR/ED = 0.5% w/w)?

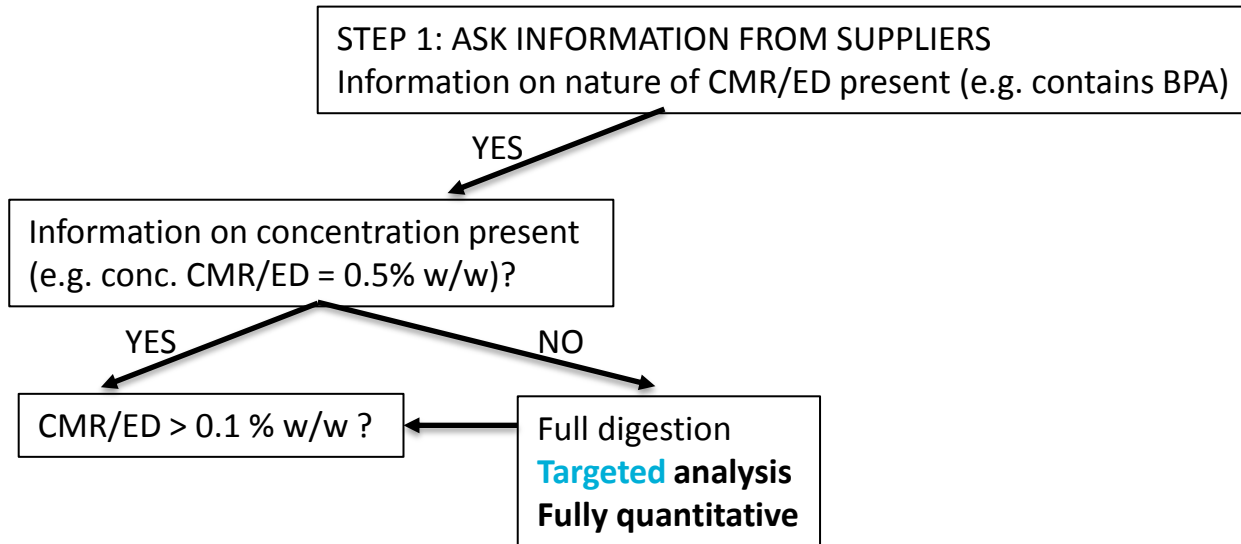


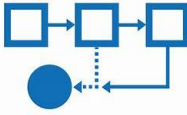
Conclusion: proposed workflow



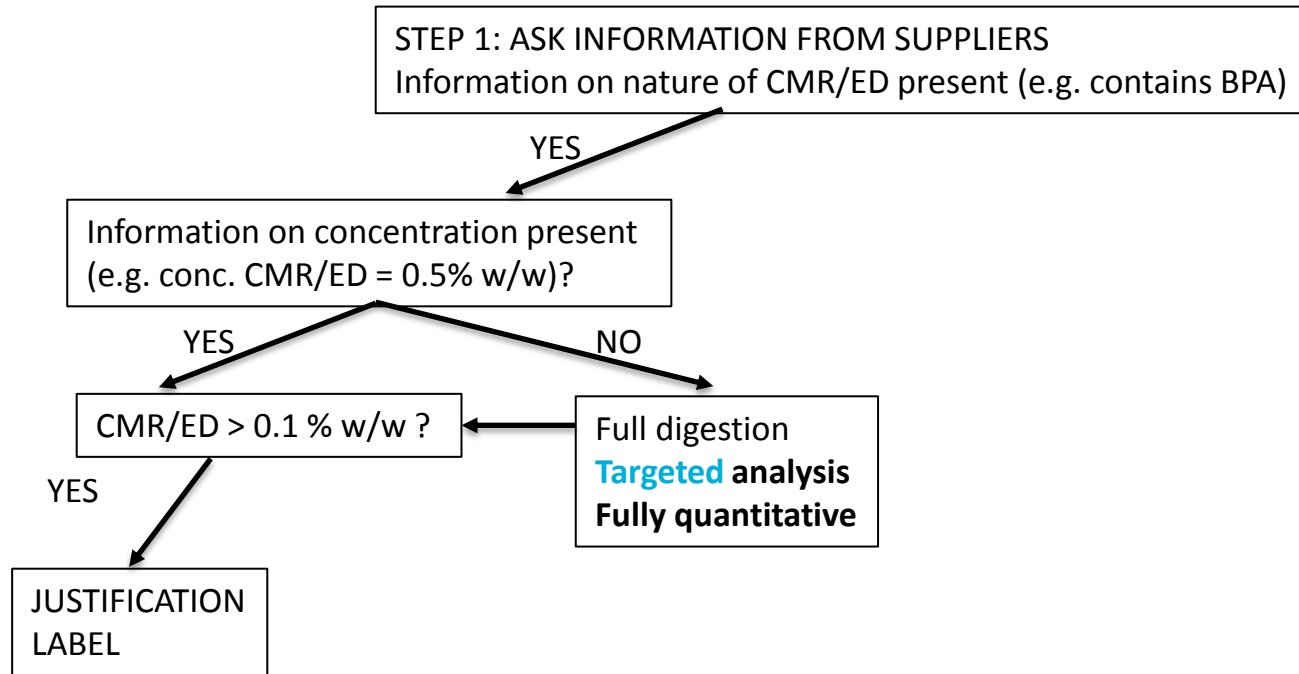


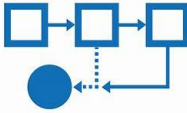
Conclusion: proposed workflow



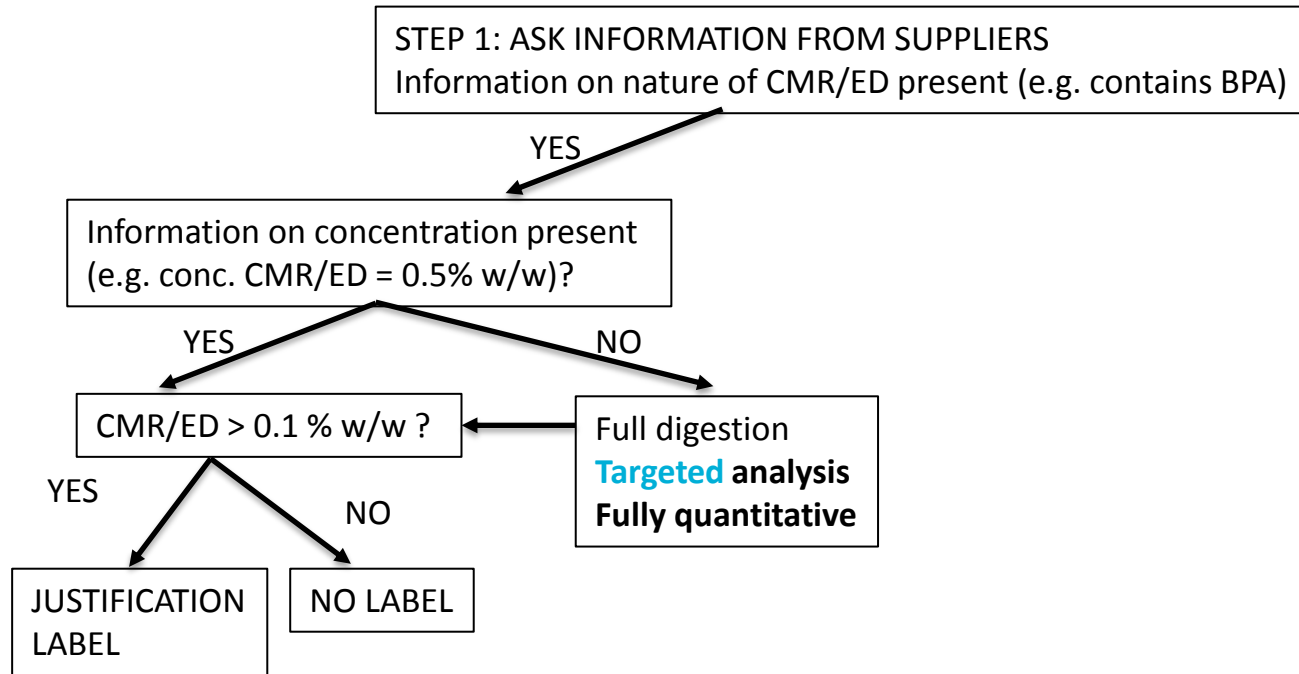


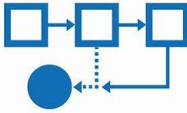
Conclusion: proposed workflow



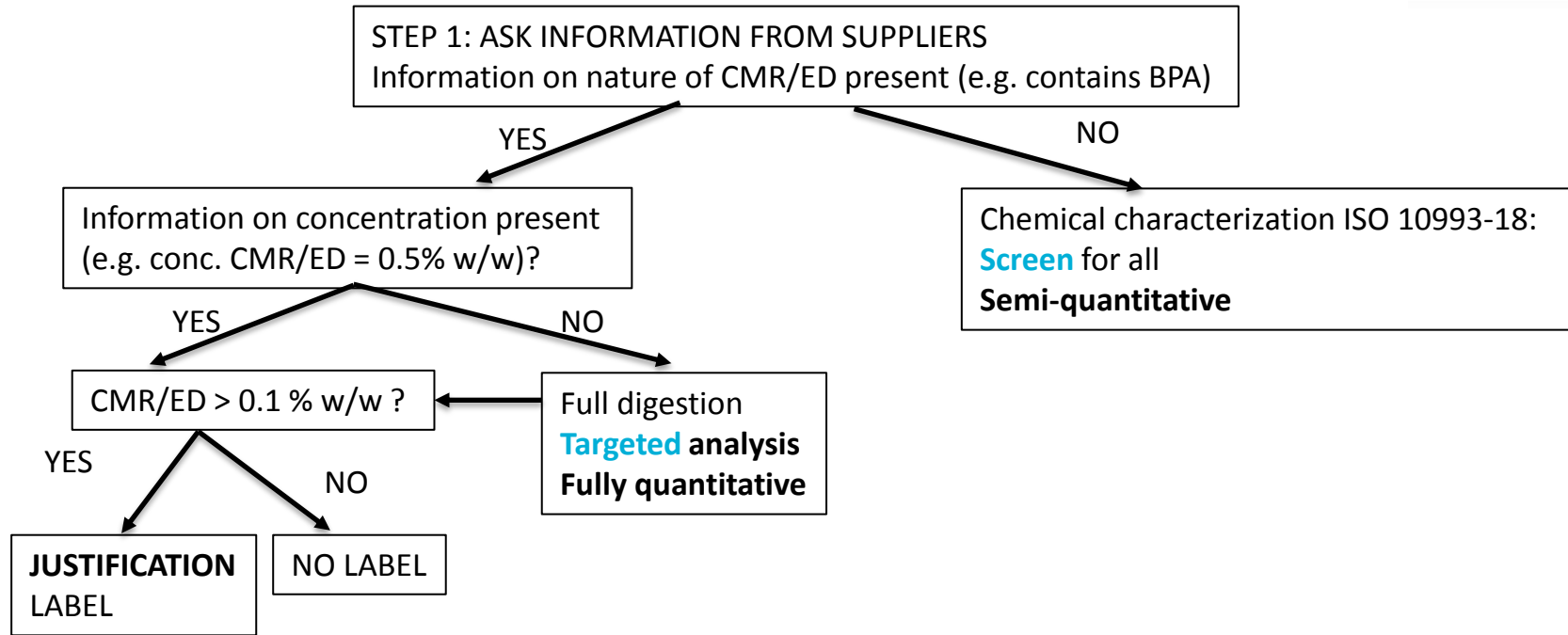


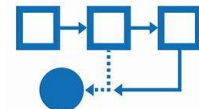
Conclusion: proposed workflow





Conclusion: proposed workflow





Conclusion: proposed workflow

Set-up chemical characterization for safety risk assessment

1. Make extract
72h -50°C, shaking incubation
polar & non-polar solvent

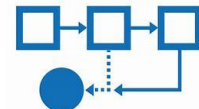
2. Analytical techniques:
VOC: HS-GC/MS screening
SVOC: GC/MS screening
NVOC: LC/MS screening

Elements: ICP/OES

STEP 1. Gather all results

Estimated/ Semi-quantitative results

Fully quantitative results



Conclusion: proposed workflow

Set-up chemical characterization for safety risk assessment

1. Make extract
72h -50°C, shaking incubation
polar & non-polar solvent

Compare with published CMR/ED substances lists

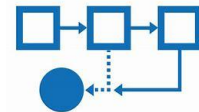
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VOC: HS-GC/MS screening
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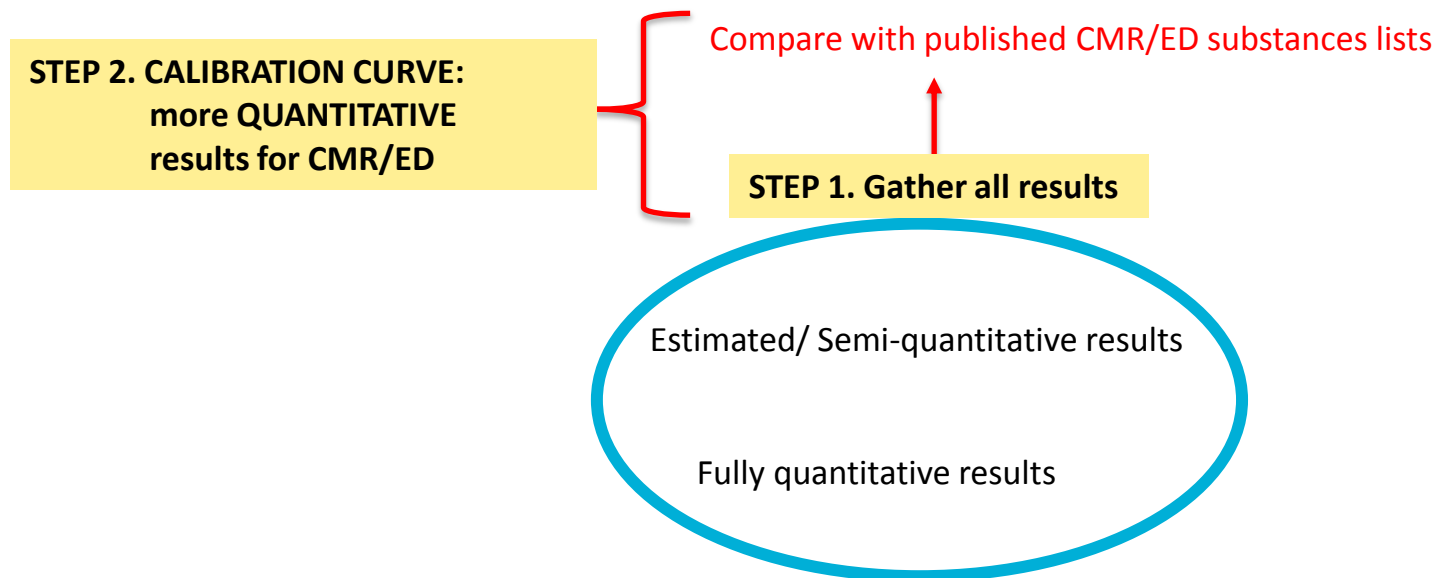
Estimated/ Semi-quantitative results

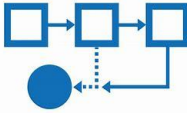
Fully quantitative results



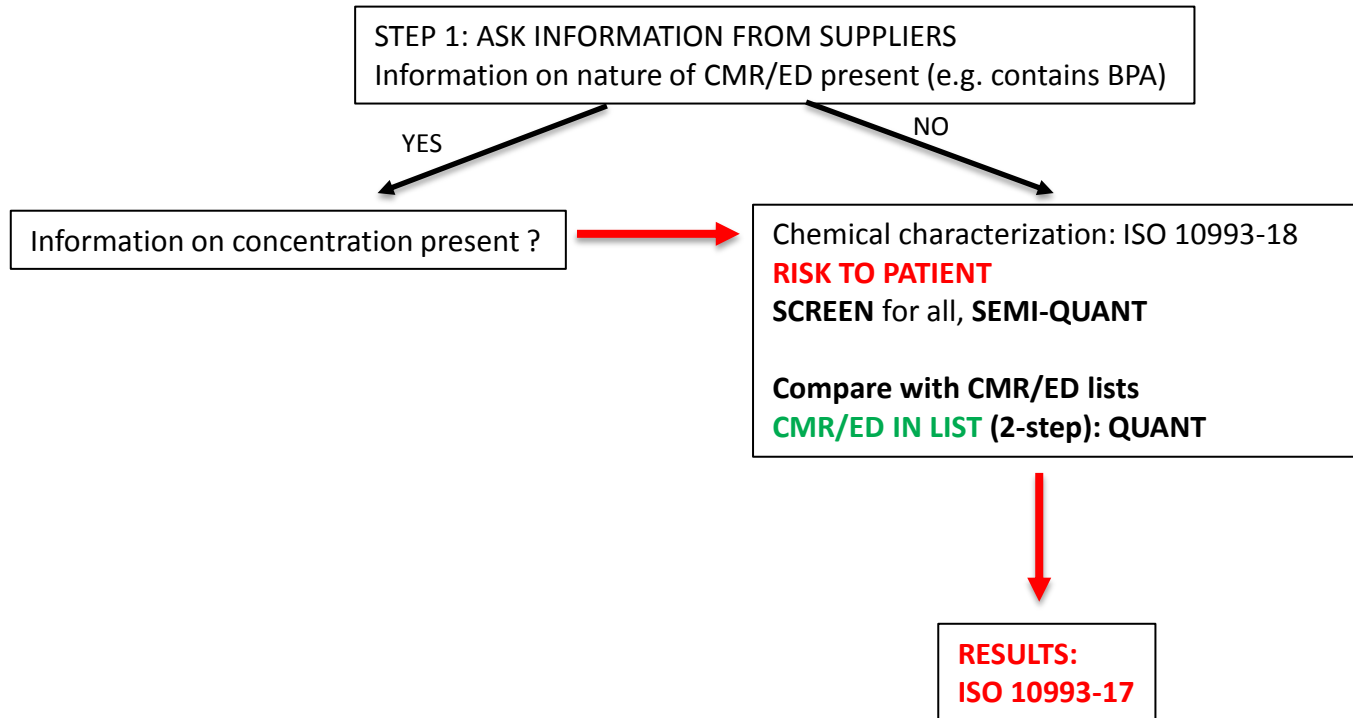
Conclusion: proposed workflow

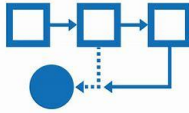
Set-up chemical characterization for safety risk assessment



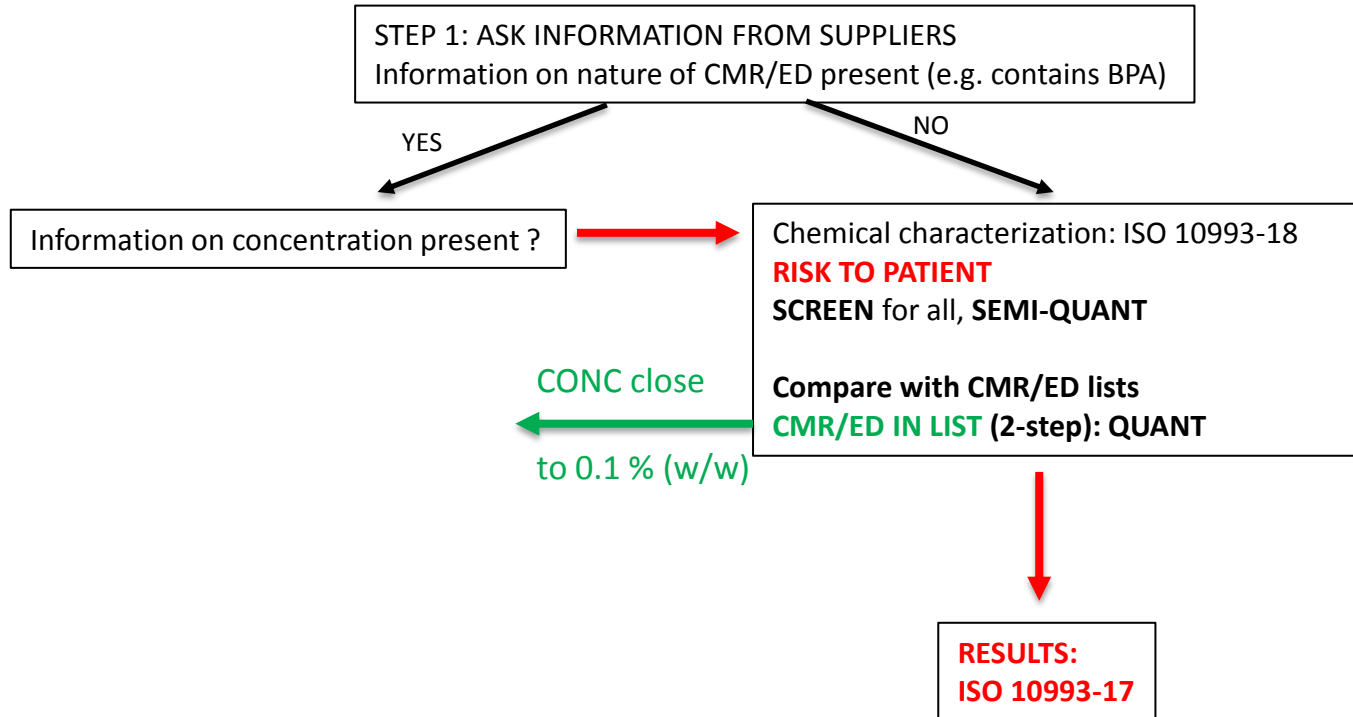


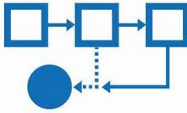
Conclusion: proposed workflow



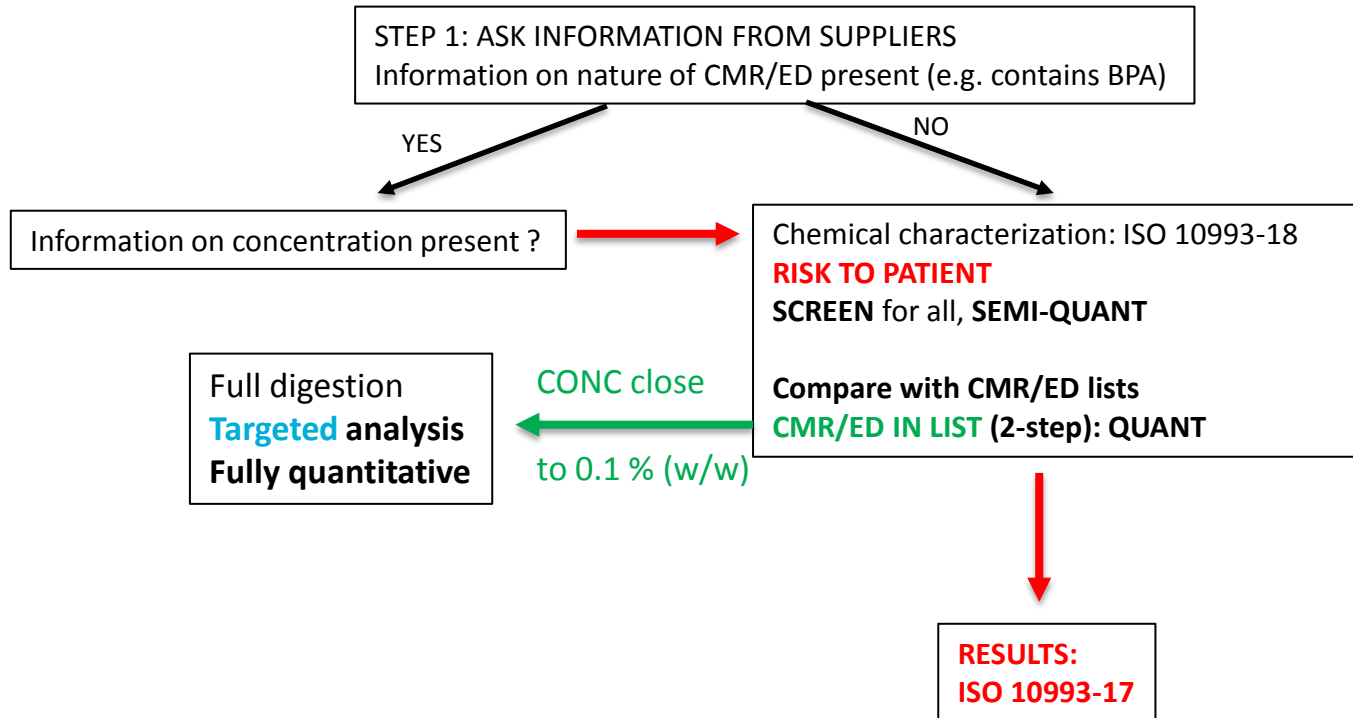


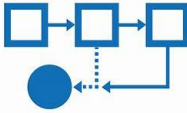
Conclusion: proposed workflow



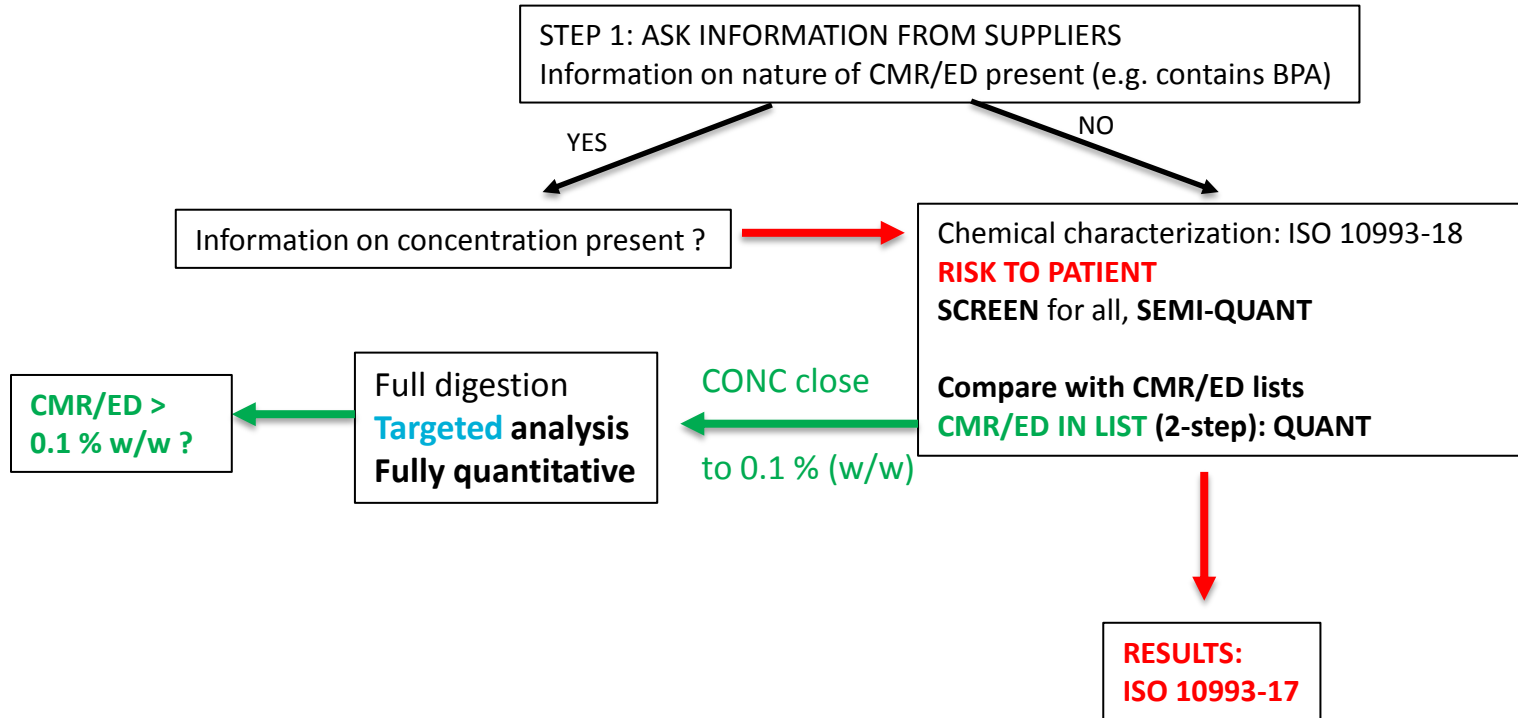


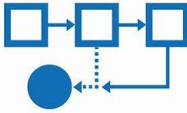
Conclusion: proposed workflow



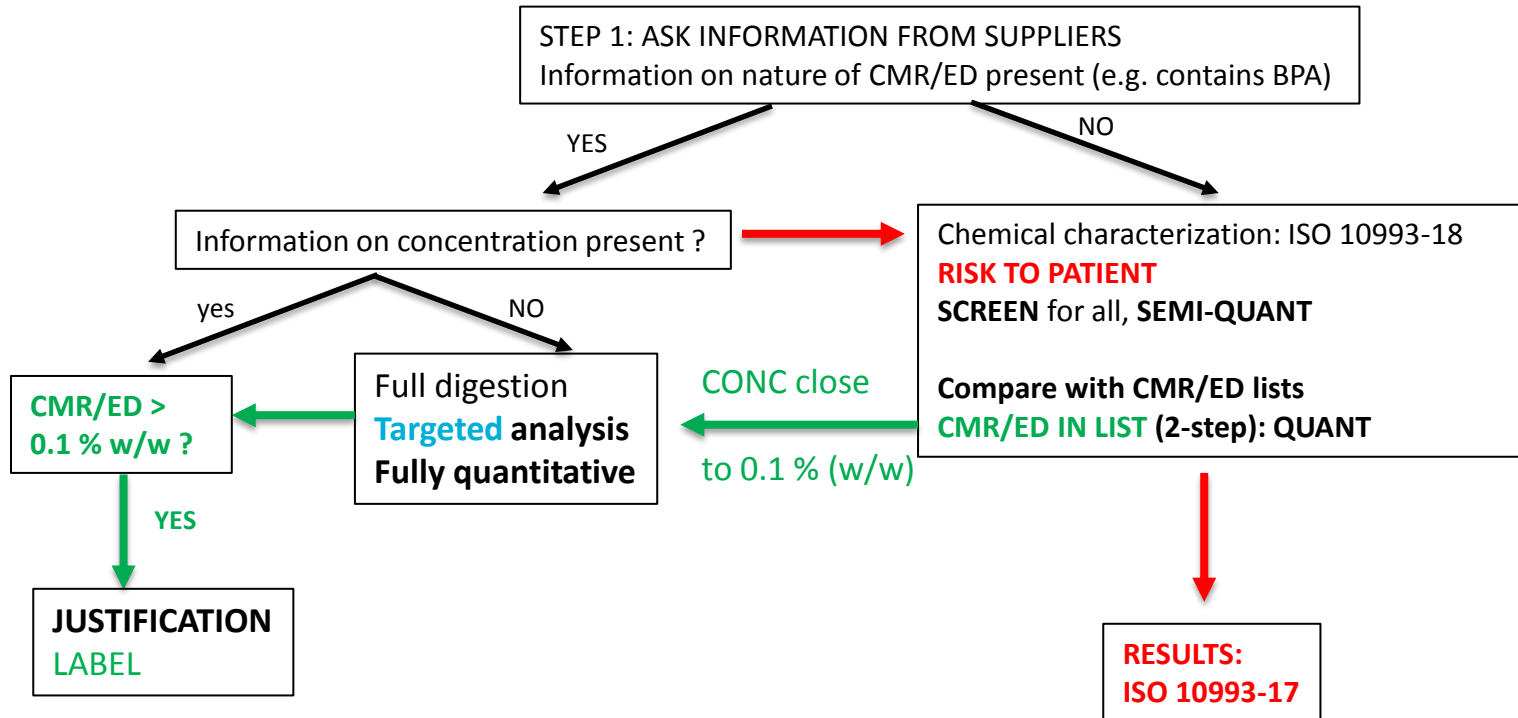


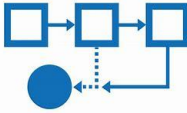
Conclusion: proposed workflow



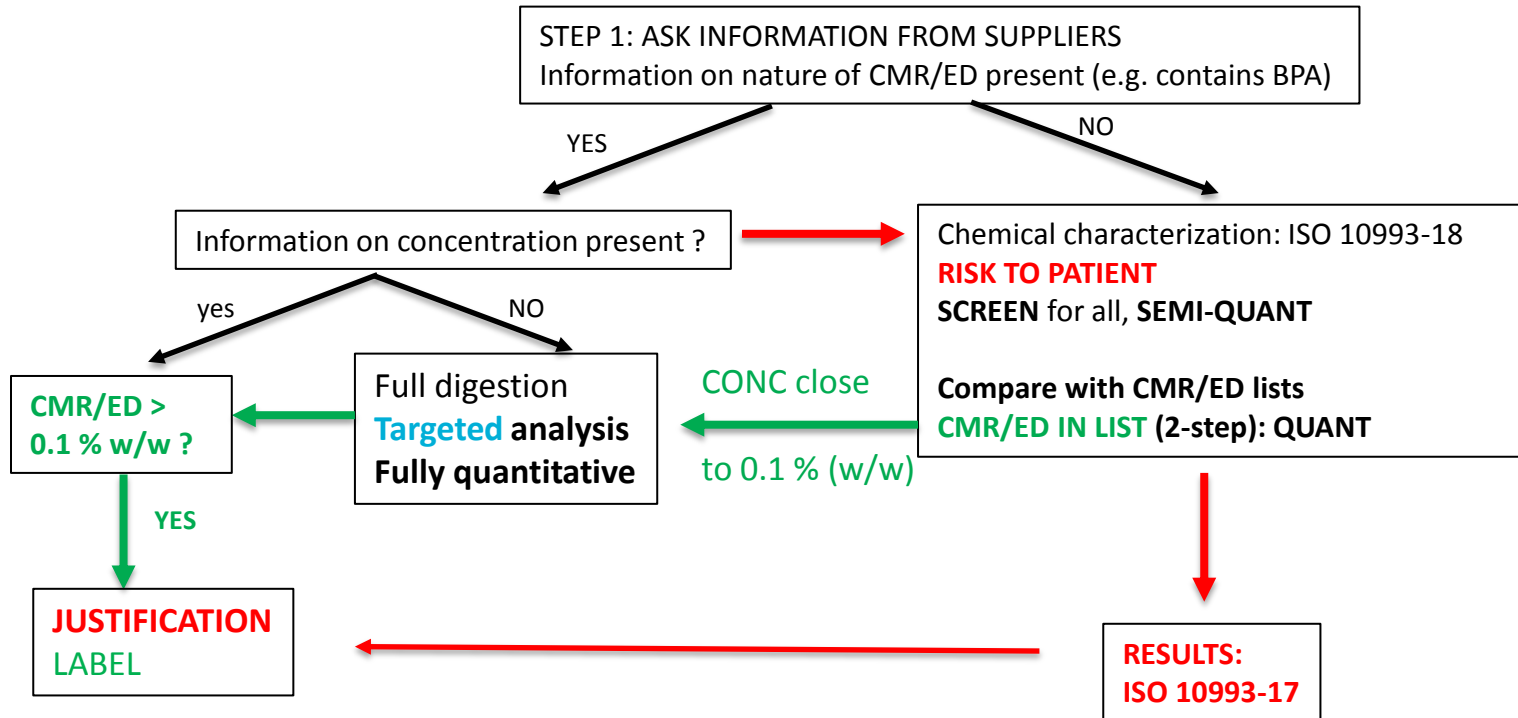


Conclusion: proposed workflow





Conclusion: proposed workflow



MANY THANKS
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